

# Plating for Silicon Solar Cells

## - Overview -

**nb technologies**  
consulting engineers



Electroplated metallisation for silicon solar cells enables **efficiency increase and CoO reduction**, but involves multiple technical disciplines. We offer a manifold portfolio of techniques and services to respond to your needs in the field of **plating technologies for solar cell metallisation**.

**Ask for your sampling!**

### Services

- Plating process, chemistry & tooling
- Etching process, chemistry & tooling
- Fine-line screen printing (Ag and etch paste for ARC patterning)
- Passivation layer patterning by wet etch
- Production line optimisation (CoO, efficiency)
- Reliability studies
- Layer characterisation (cross section, FIB, TEM, Auger, XRF)
- **Sampling**

### Highlights

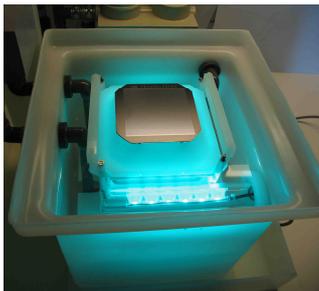
**NEW**

In NBT's **suncup**<sup>®</sup> smart plating tool, the wafer process is single-sided, the backside keeps dry during wet process. All wet processes can be performed without restrictions from the backside.

Screen printed photo resists can be applied as etch resist for wet etch of nitride, plating mould and blind plating protection, while lithography is not needed.

Resist moulds are suitable for plating on Ag paste as well as for direct plating on silicon.

NBT's direct plating on silicon enables contacting of high-ohmic emitters or even without selective emitter. The **silicide formation is limited to a shallow porous silicon** (patent pending), which avoids short cutting of shallow emitters. There is no electroless plating involved and silicide is formed after the completion of the full stack.

Process flow variations (x1, x2, x3 = options) (x1 = preferred)	Plating on silver paste	Plating on silver paste with PR mould	Direct plating on Silicon	Direct plating on Silicon	Direct plating on Silicon with PR mould	Direct plating on Silicon with PR mould	Plating on unpatterned seed with mould	Plating on patterned seed with mould	Plating on patterned seed without mould
									
<b>Silver paste</b>	X	X							
<b>PR for nitride opening</b>					X	X	X		
screen printed PR					x1	x1	x1		
lithography					x2	x2	x2		
<b>Nitride opening</b>			X	X	X	X	X	X	X
screen printed etching paste			x1				x1	x1	x1
wet etch				x1	x1	x1			
dry etch				x2	x2	x2			
<b>PR removal</b>				X					
<b>Seed (e.g. TiW/Cu)</b>							X	X	X
PR pattern								x	x
<b>Seed patterning</b>								X	X
PR removal								x	x
<b>Porous silicon</b>					X	X			
on selective emitter					x2	x2			
high ohmic emitter					x1	x1			
<b>Plating mould</b>		X			X	X	X	X	
screen printed PR mould		x1					x1	x1	
lithography		x2					x2	x2	
<b>Plating</b>	X	X	X	X	X	X	X	X	X
electroless Ag	x1								
electroplating Ag	x2	x1	x1	x1	x1				
Ni/Cu/Sn	x3	x2							
Ni-silicide/Ni/Cu/Sn or Ag			x2	x2					
Ni/Cu/Sn or Ag						x1			
Ag/Ni/Cu/Sn or Ag			x3	x3	x2				
Cu/Sn							x	x	x
PR removal		X			X	X	X	X	
<b>Ni-silicide formation</b>						X			
<b>Seed removal after plating</b>								X	

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#### Office and Laboratory Bonn

NB Technologies GmbH  
Ludwig-Erhard-Allee 2  
D-53175 Bonn  
Germany

Phone: +49 (0) 228 180 3414  
Fax: +49 (0) 228 180 3413

#### Office Bremen (Headquarters)

NB Technologies GmbH  
Fahrenheitstraße 1  
D-28359 Bremen  
Germany

Phone: +49 (0) 421 2445810  
Fax: +49 (0) 421 22379787